

ABSTRACT OF THE DISCLOSURE

A method of calculating lot hold time. First, identification parameters of a lot are input. The lot may be a split child lot or an unsplit parent lot.

5 The identification parameters include an identification code and a customer hold code of the lot. The identification code identifies the lot type. The customer hold code identifies the holder. Lot hold time is then calculated according to the

10 identification parameters. Finally, the lot hold time is output for further utilization.